



Desislava 20 Granulators Ltd.

NATIONAL REVENUE AGENCY UNIFORM ID (VAT): BG 200648383

Bulgarian Chamber of Commerce and Industry Registration Number: 1017244600 / 24.02.1992

USED EXTRUSION LINE FOR PIPES **Sizes Ø40 – Ø110**

New: 2001

DATA:

§ Capacity – up to 200 kg/h

§ Installed power – 120 kW

§ Cooling water 7–13 C degrees

§ Air – 6 atm.

§ Area – 250 m² / 5 m x 50 m/

§ Material – HDPE, PE80, PE100.

Data of the pipes:

§ Diameter of the pipe – Ø40, Ø75, Ø90, Ø110

§ Working pressure of the pipes – PN6, PN10.

§ Application – water, air, gas.

Content of the line:

1. Extruder Ø90

2. Die Pipes 63.160.

3. Co-Extruder Ø25 one piece **(OPTIONAL)**

4. Cooling bath calibrating 160.6000

5. Cooling bath 160.6000

6. Printer

7. Draw out device 1300

8. Cutting device **(missing) the line can work and without this device!**

9. Winder



10. El. control

Payments

Way: Free bank remittance

Terms: 100 % before the shipment (with the order)



Note: If you or your customer wants to see the line at operation you / he must pay an additional ... EUR. The money are needed the line to be assembled and tested at the presence of the buyer. Together with the line we will send you and all of the needed drawings and instructions.

With Respect,

Konstantin Tomov
Director

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MOVIES

<https://www.youtube.com/watch?v=GU7ySPjBZ7U&feature=youtu.be>
https://www.youtube.com/watch?v=Wwpim_95gTU&feature=youtu.be
<https://www.youtube.com/watch?v=JzlpjAHHzVM&feature=youtu.be>
<https://www.youtube.com/watch?v=psydgGanhAk&feature=youtu.be>

Second hand PE Pipes Lines

EXTRUSION LINE FOR PIPES

Sizes Ø16 – Ø40

DATA:

- Capacity – up to 40 kg/h
- Installed power – 40 kW
- Cooling water 7–13 C⁰.
- Air – 6 atm.
- Area – 60 m²/3x20m/
- Material – HDPE / PE80, PE100/.

Data of the pipes:

- Diameter of the pipe – Ø16, Ø20, Ø25, Ø32, Ø40.
- Lengths of the wound coils: max. 500 m
- Working pressure of the pipes – PN6, PN10.
- Application – water, air, gas.

Content of the line:

1. Extruder Ø45
2. Die 16.40.
3. Co-Extruder Ø25 – Lines & Co-Extruder – inside layer
4. Cooling bath calibrating 40.6000
5. Printer
6. Draw out device 800
7. Cutting device
8. Winder
9. El. control

Price EXW

EXTRUSION LINE FOR PIPES

Sizes Ø40 – Ø90

DATA:

- Capacity – up to 100 kg/h
- Installed power – 80 kW
- Cooling water 7–13 C⁰.
- Air – 6 atm.
- Area – 120 m²/4x30m/
- Material – HDPE / PE80, PE100/.

Data of the pipes:

- Diameter of the pipe – Ø20, Ø25, Ø32, Ø40, Ø50, Ø63, Ø75, Ø90.
- Lengths of the wound coils:
 - Ø20, Ø25, Ø32, Ø40 – max. 500 m
 - Ø50, Ø63 – max. 300 m
 - Ø75, Ø90 – max. 100 m
- Working pressure of the pipes - PN6, PN10.
- Application – water, air, gas.

Content of the line:

1. Extruder Ø63
2. Die 20.90.
3. Co-Extruder Ø25 – Lines
4. Cooling bath calibrating 40.6000
5. Cooling bath 40.6000
6. Printer
7. Draw out device 1300
8. Cutting device
9. Winder
10. El. control

Price EXW

EXTRUSION LINE FOR PIPES

Sizes Ø40 – Ø110

DATA:

- Capacity – up to 200 kg/h
- Installed power – 120 kW
- Cooling water 7–13 C°.
- Air – 6 atm.
- Area – 250 m²/5x50m/
- Material – HDPE, PE80, PE100.

Data of the pipes:

- Diameter of the pipe – Ø40, Ø75, Ø90, Ø110, Ø125, Ø140, Ø160.
- Working pressure of the pipes – PN6, PN10.
- Application – water, air, gas.

Content of the line:

1. Extruder Ø90
2. Die 63.160.
3. Co-Extruder Ø25 – Lines (optional)
4. Cooling bath calibrating 160.6000
5. Cooling bath 160.6000
6. Printer
7. Draw out device 1300
8. Cutting device
9. Winder
10. El. control

Price EXW

Konstantin Tomov,
Director

Desislava 20 Granulators Ltd.

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